

FIG 1.

1. Preparing a metal racket frame, a hollow grip, a proper amount of liquid resin and a matched mold.
2. Fitting the two free ends of the metal racket frame into the hollow grip.
3. Placing the combined sections of the metal racket frame and the hollow grip in the matched mold.
4. Turning upside down the matched mold together with the metal racket frame and the hollow grip.
5. Injecting the liquid resin into the hollow grip.
6. Removing the metal racket frame together with the hollow grip from the matched mold after the liquid resin is solidified.

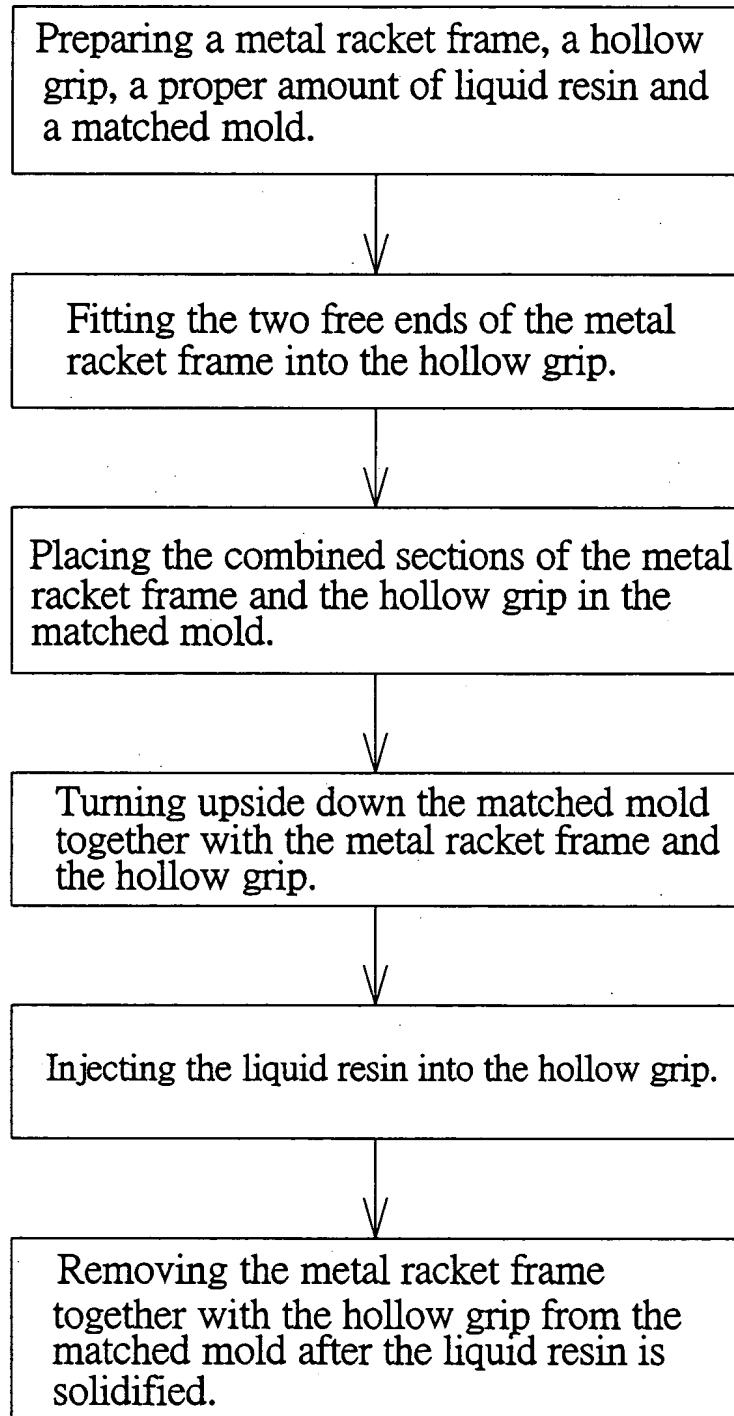


FIG. 1

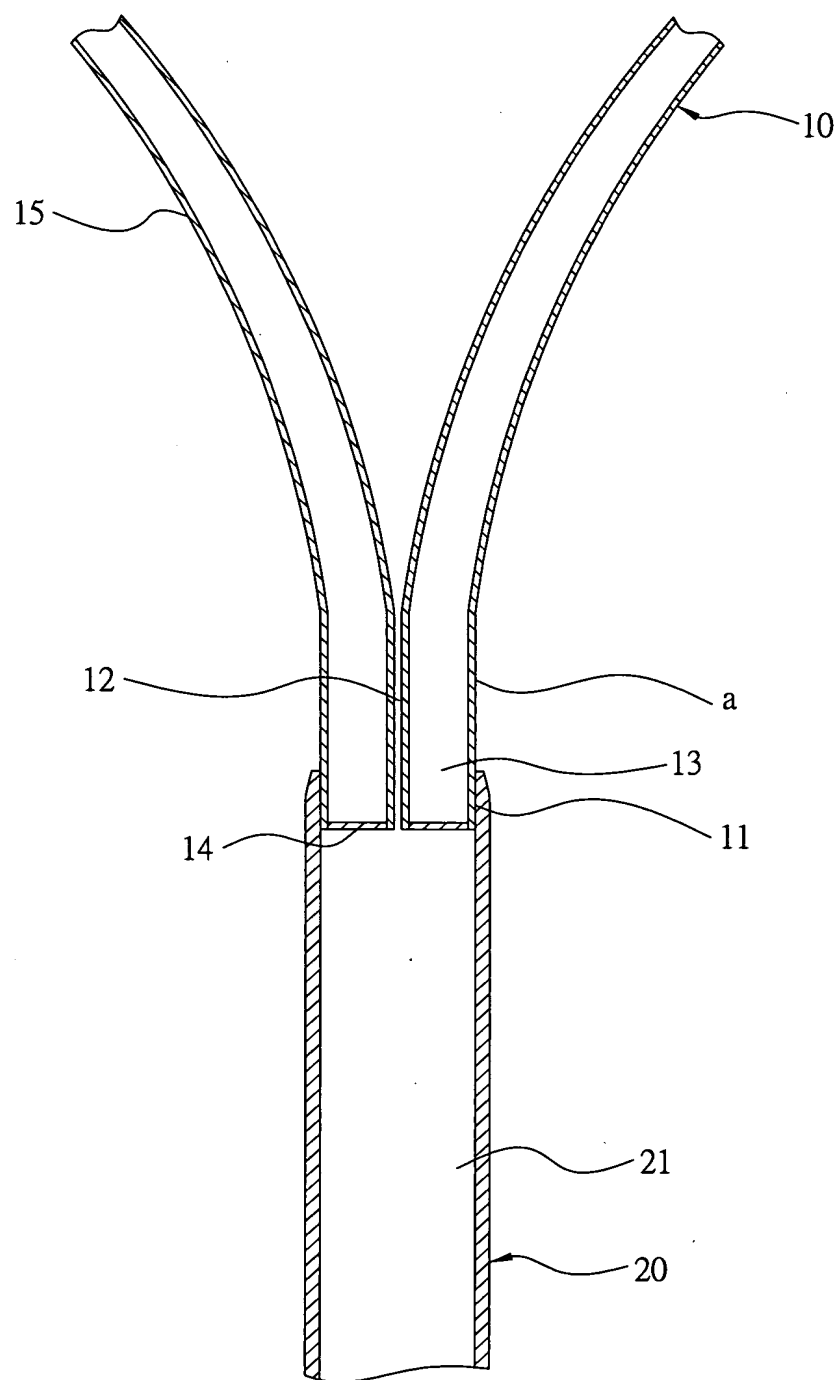


FIG. 2

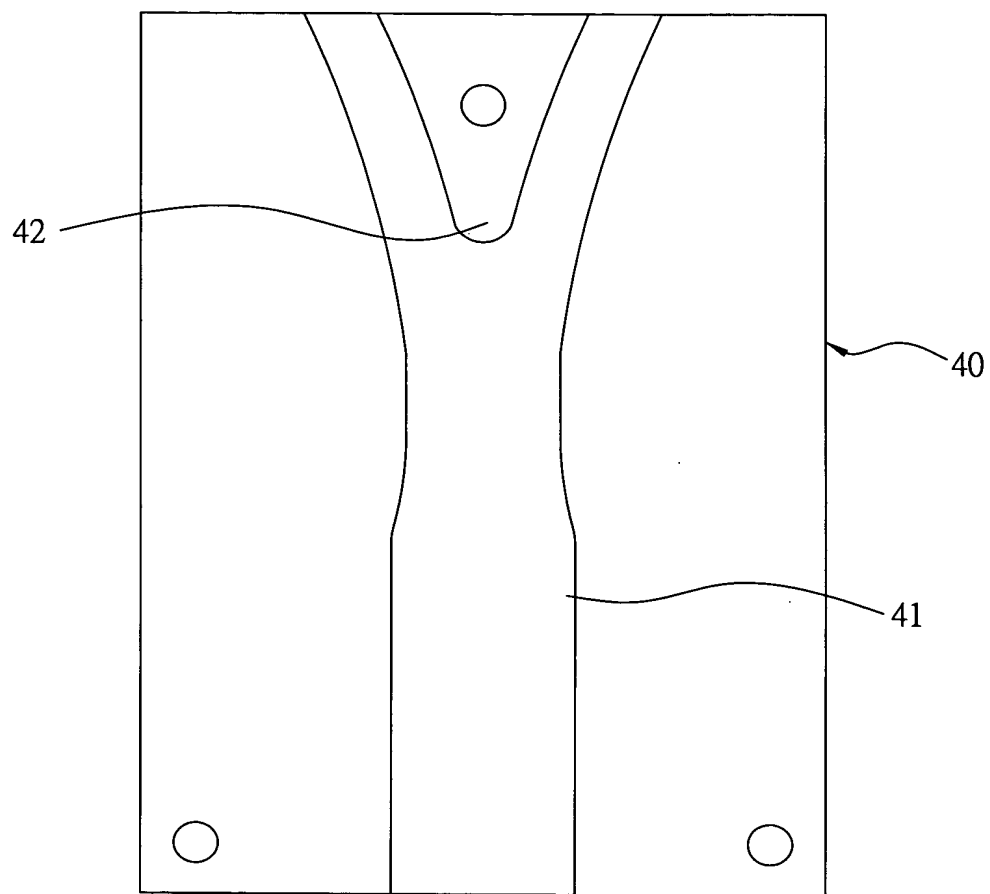


FIG. 3

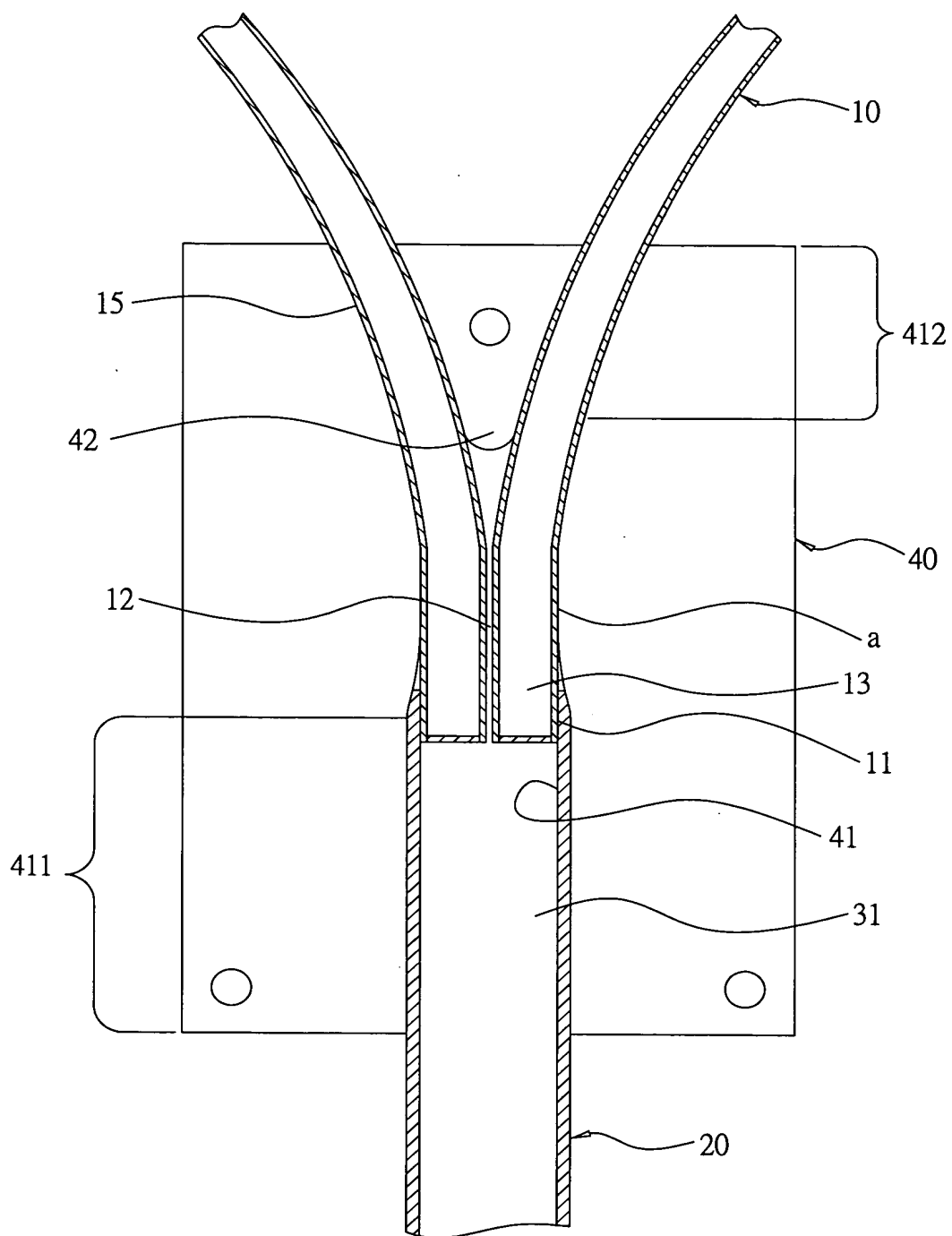


FIG. 4

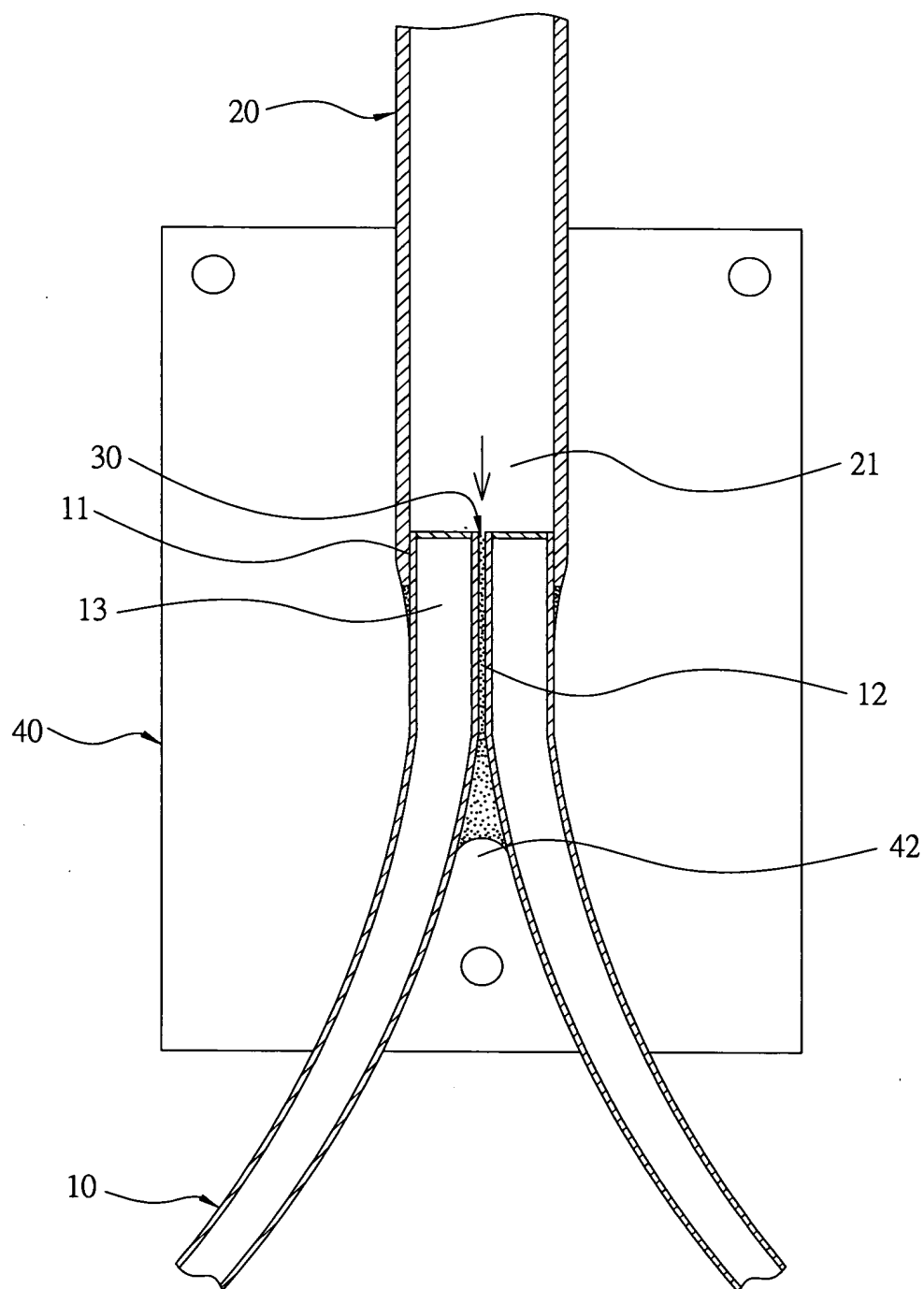


FIG. 5



FIG. 6

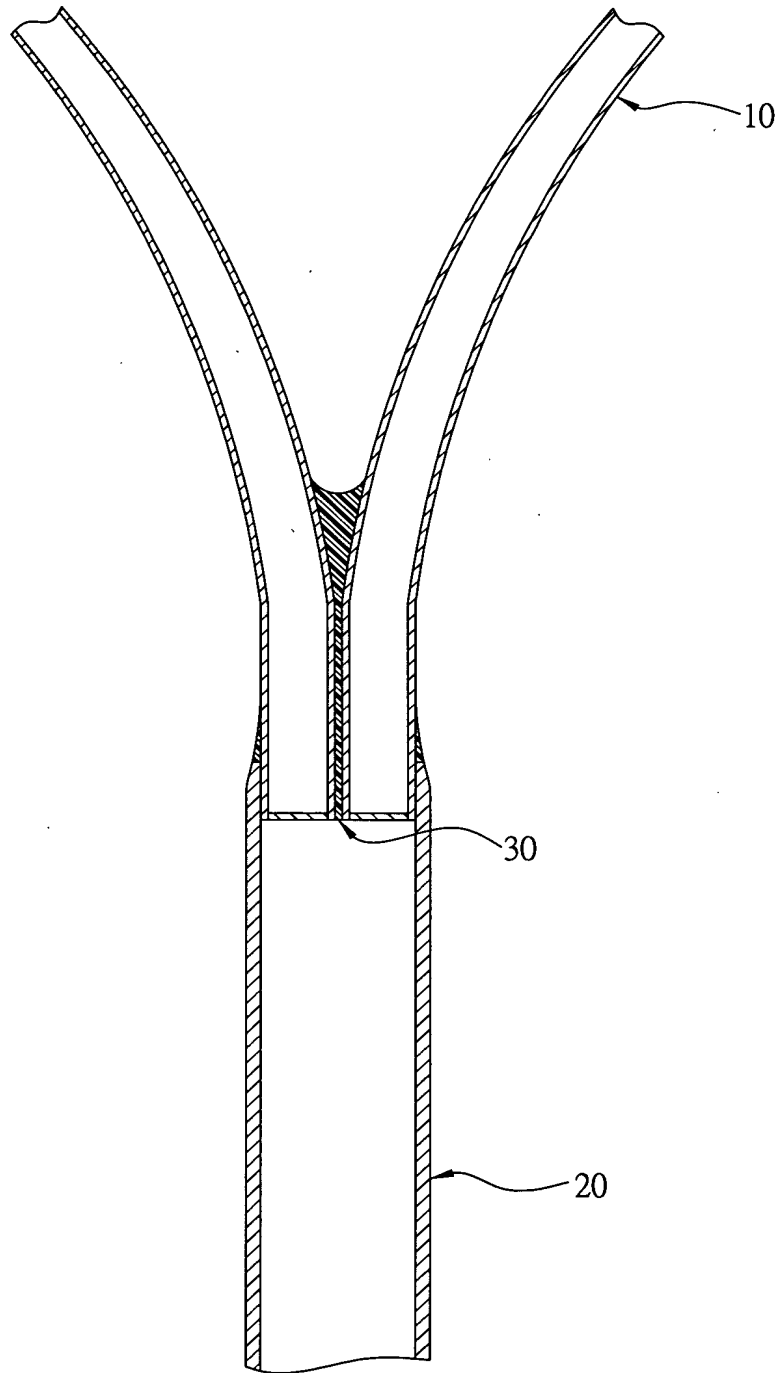


FIG. 7



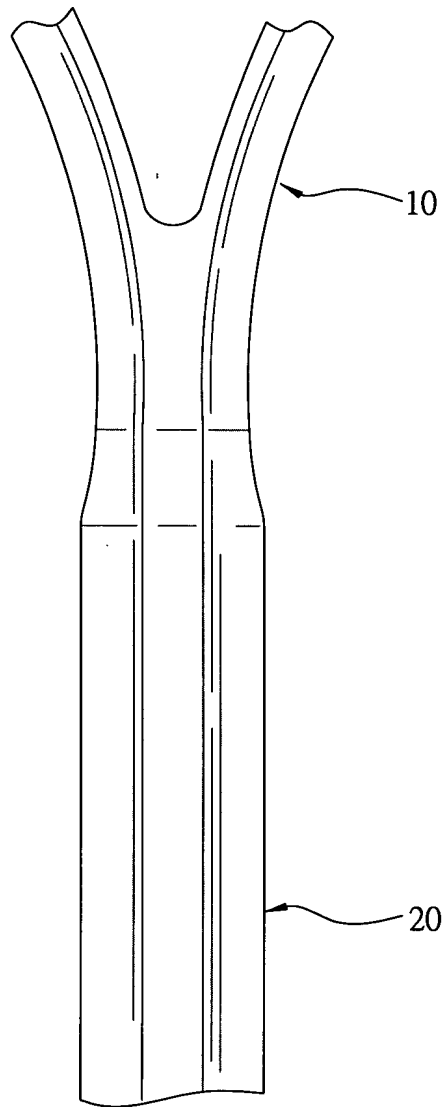


FIG. 8